




PART NO.

DRAWBOLT DIAMETER ON EXPANDING COLLETS @ $\phi .55"$
EXCEPT ON PARTS LISTED BELOW:

**CC410, 16C410, 3J410 COLLETS = $\phi .220$

**CC710, 16C710, 3J710 COLLETS = $\phi .318$

				MATERIAL		 THE DUNHAM TOOL COMPANY DIVISION OF LISLE CORPORATION			
				FINISH	HEAT TREAT				
				REFERENCE DRAWING:					
				UNLESS OTHERWISE SPECIFIED DECIMAL DIM. .xx ±.015 .xxx ±.005 FRACTIONAL DIM. ±1/64 ANGLES ±1° ROUND EDGES .005-.015 CORNERS FILLETS .005-.020 SURFACE FINISH 32√		TITLE <i>EXPANDING COLLET SERIES</i>			
						  FM-09-047 2/19/2015		DR.	DATE
						USED ON		CHK.	DATE
						SCALE		PART NO.	
REV.	DATE	CHANGES	BY						